

Observations on Urgent Research Needs

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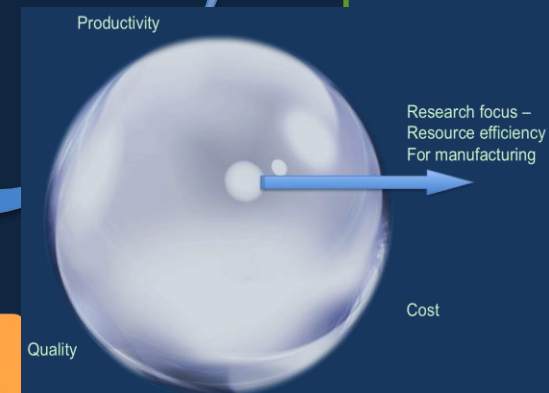
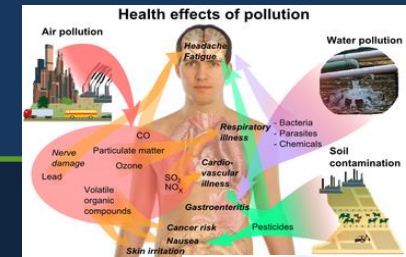
Macro level

Sustainability – Macros and Micro level understanding is critical

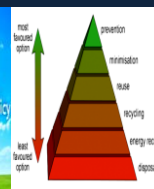
View 1: "Triple Bottom Line"



View 2: Human Health

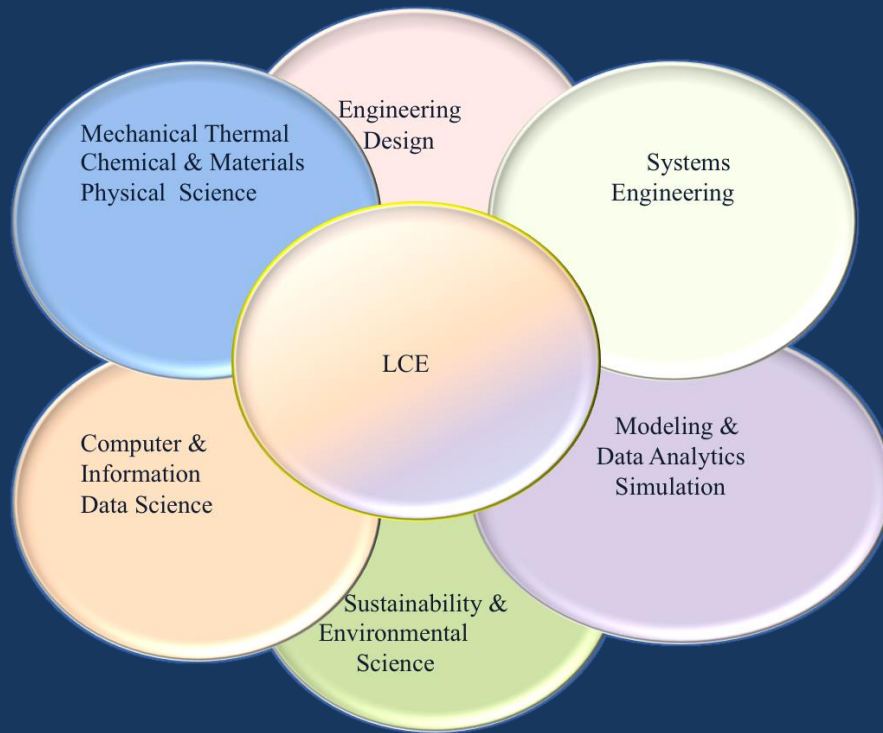


Life Cycle Thinking is Essential for Achieving Sustainability



View 3: Environment

Life Cycle Thinking is core to understanding sustainability



Mapping Sustainability to Porter's Five Forces

The Five Forces That Shape Industry Competition



LCE is a multi-disciplinary approach and it is the core of sustainable manufacturing

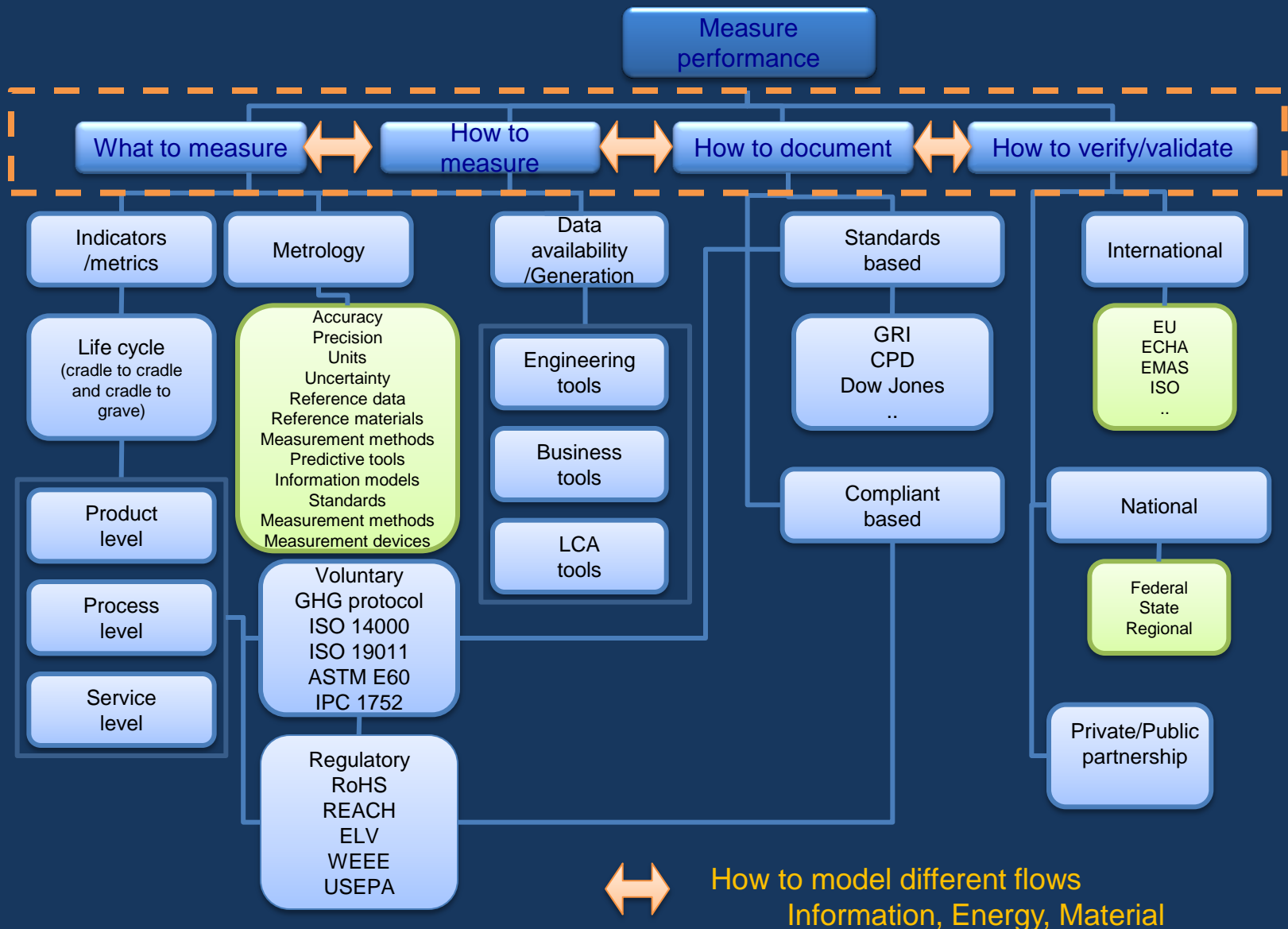


Five forces of industry competition

An engineer view on “Urgent” Research Needs

1. Performance of Sustainable manufacturing
 - a. A framework for metrics and measurement
2. Aspects of measurement science
 - a. Classification of metrics, resources, processes
 - b. V&V and UQ of models
3. Smart interconnected devices and technologies
 - a. Big data and Predictive analytics
 - b. IoT and smart technologies

1) A Framework for Metrics and Measurements for Sustainability Performance

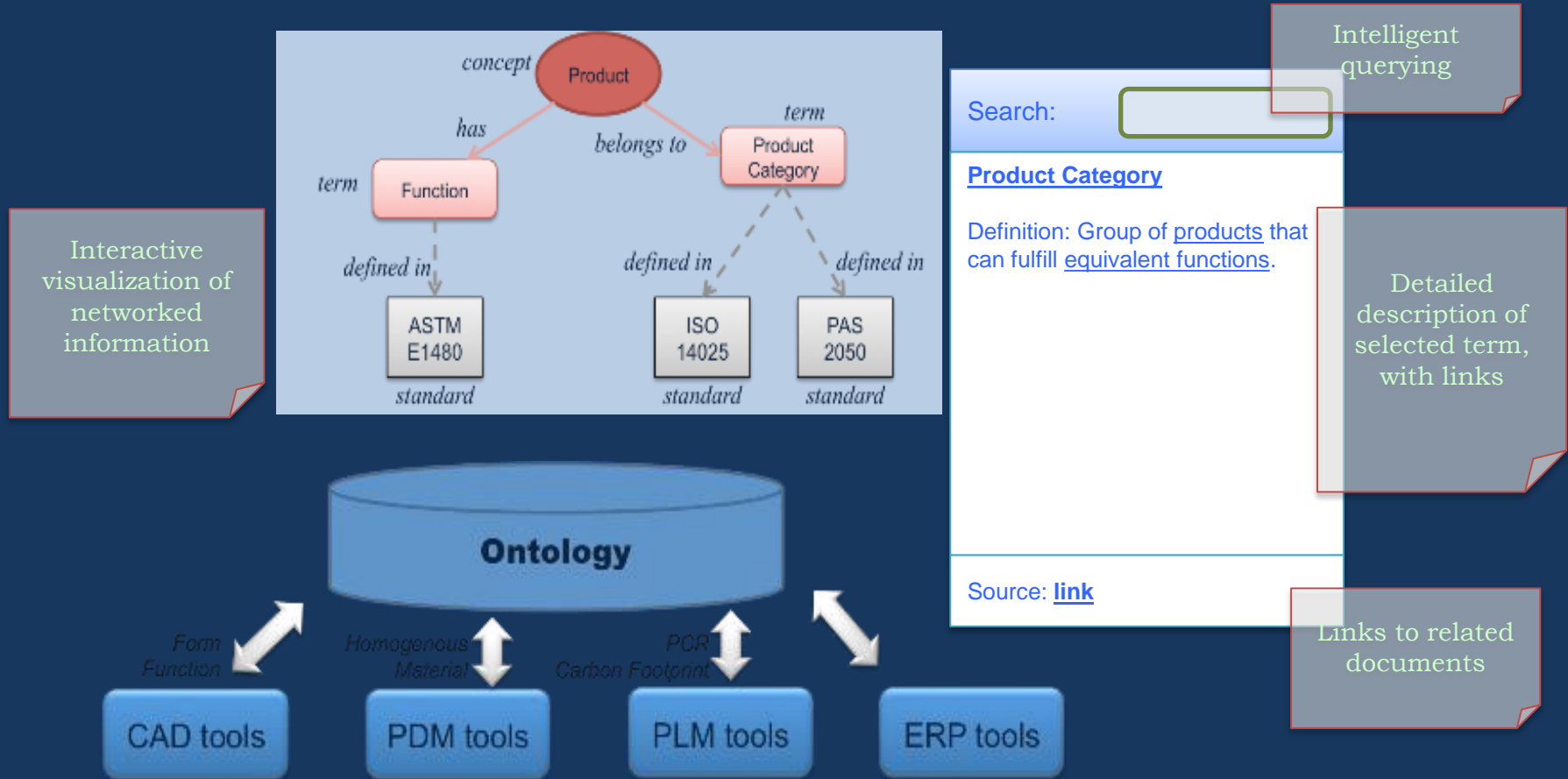


2. Aspects of measurement science

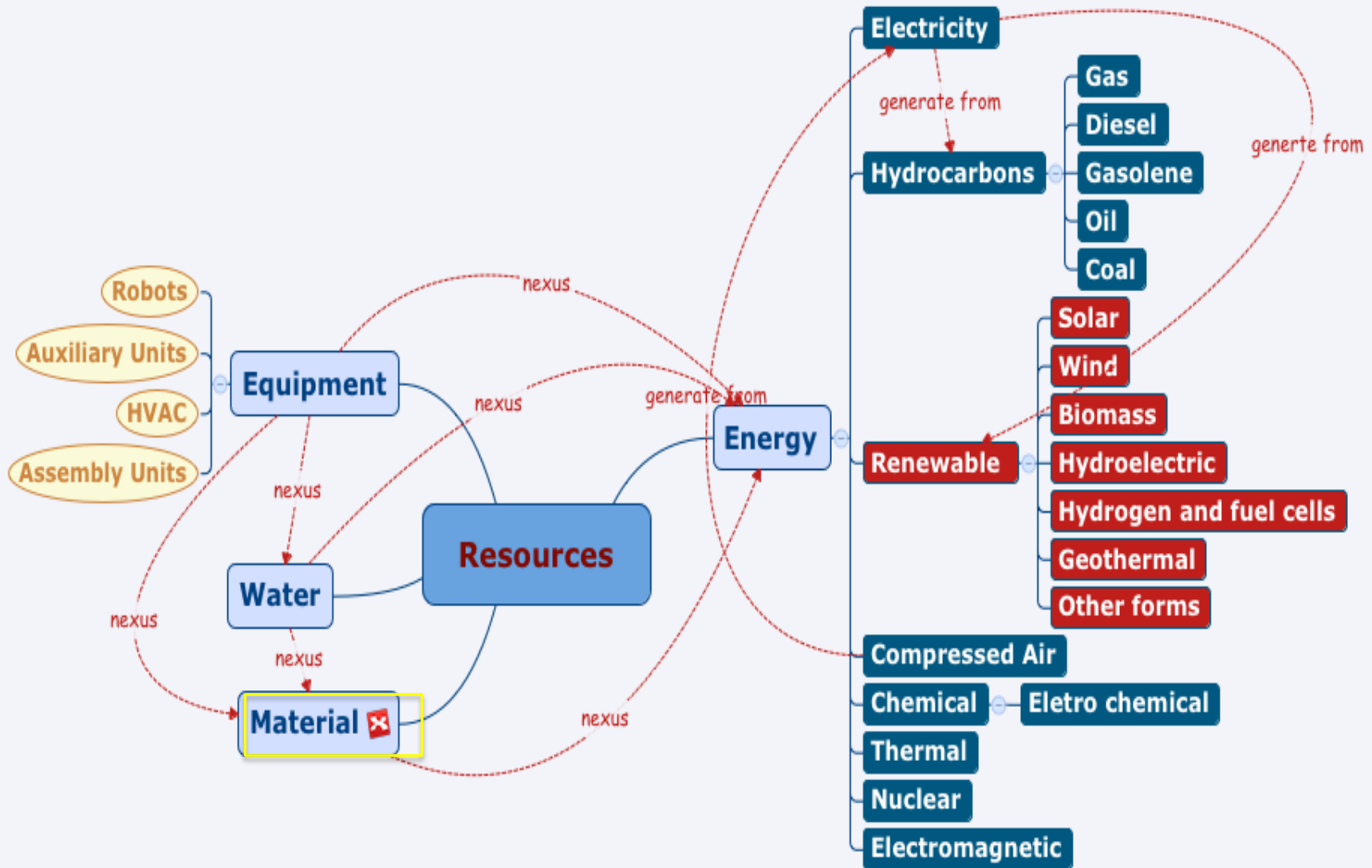
- terminology and metrics (ontology)
- resources (material) information model
- classifying manufacturing process (ontology)

Sustainable manufacturing terminology (ontology)

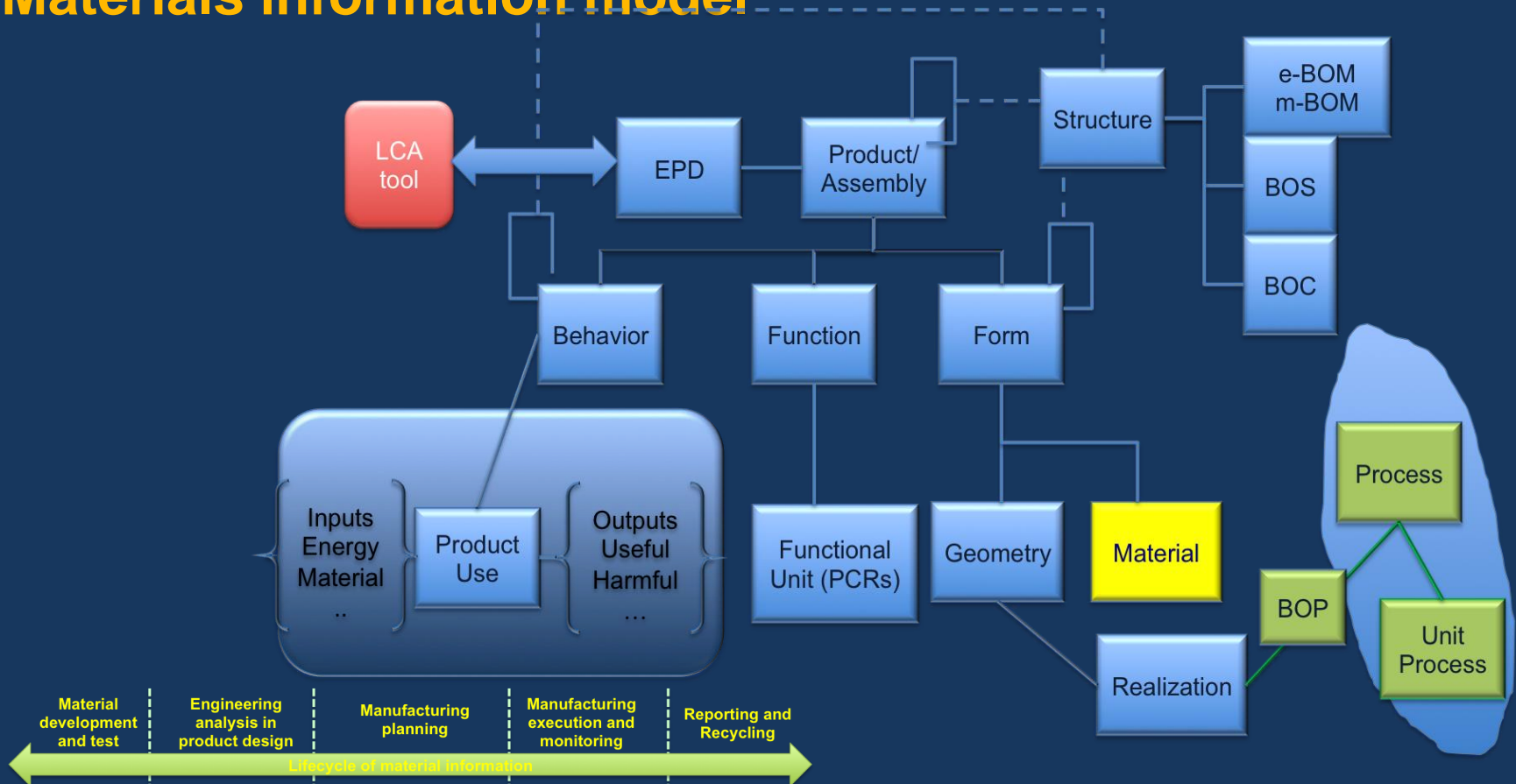
- extensible schema, to classify a wide range of terms
- terminology as an ontology, capturing relationships to other terms and concepts
- interactive visual interface



Typology of Resources and its representation

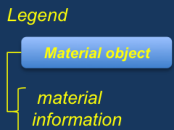


Materials information model



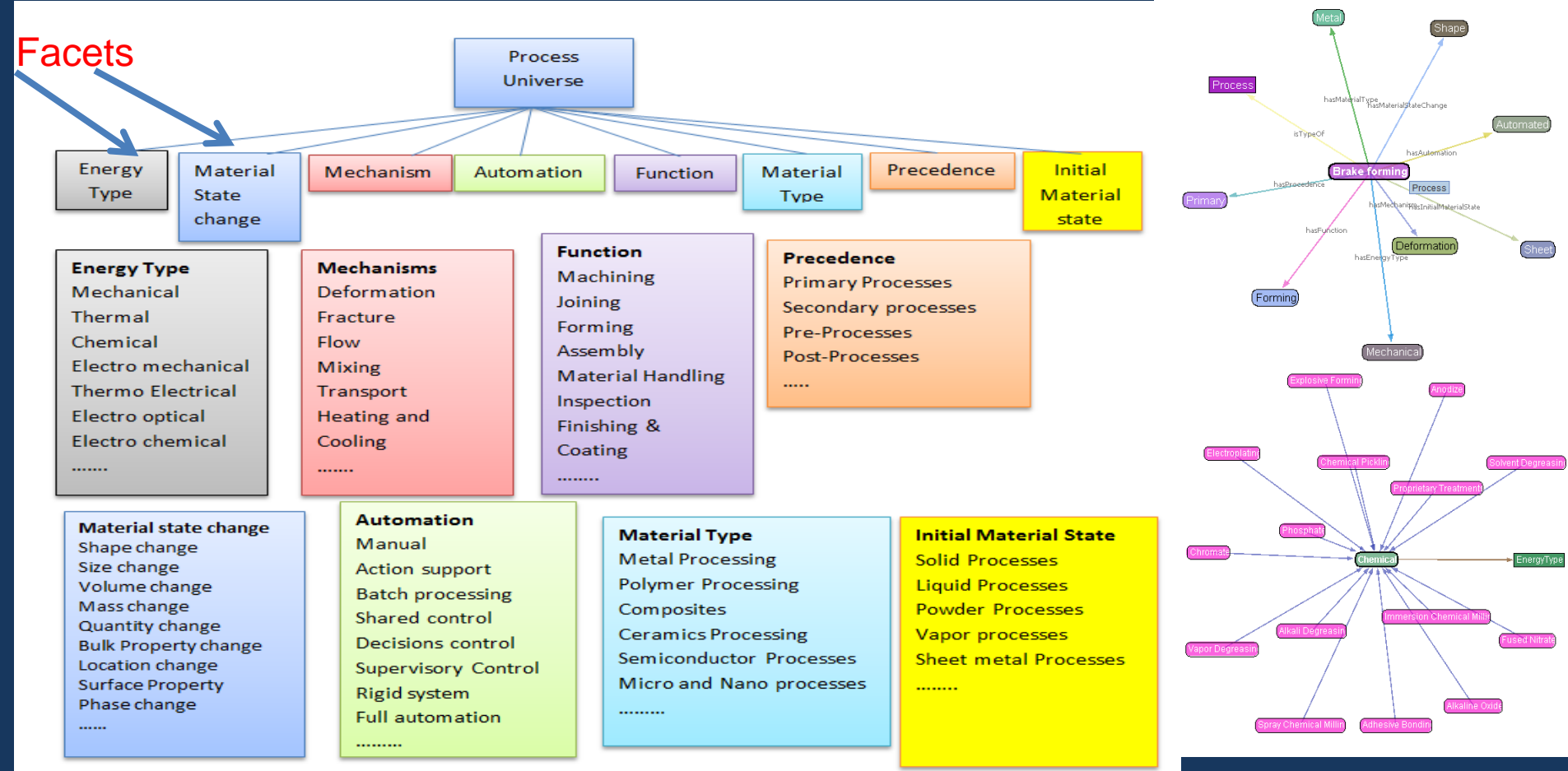
Material development and test	Engineering analysis in product design	Manufacturing planning	Manufacturing execution and monitoring	Reporting and Recycling
<div>AL7475-T61 test sample</div> <div>Chemical structure</div> <div>Test methods and tools</div> <div>Measurements</div> <div>Test data</div> <div>Material processing data</div> <div>Test organization</div>	<div>Alloy7475-T61 sheet design model</div> <div>Physical and mechanical property</div> <div>Appearance parameters</div> <div>Part design model</div> <div>Bills of Substances</div> <div>Production technology</div>	<div>Alloy7475-T61 sheet in material catalog</div> <div>Physical and mechanical property</div> <div>Chemical structure</div> <div>Cost and availability</div> <div>Lots of Alloy7475-T61 sheet in manufacturing</div> <div>Purchase history</div> <div>Transportation data</div> <div>Quality test data</div> <div>Production technology</div>	<div>Alloy7475-T61 in a product</div> <div>Bills of Substances</div> <div>Material declaration</div> <div>Alloy7475-T61 chips and waste</div> <div>Chips and waste amount</div> <div>Cost</div> <div>Recycle efficiency</div>	<div>Alloy7475-T61 in recycle</div> <div>Recycling methods</div> <div>Recycling efficiency</div>

What is the “language” for material information similar to the “language” for shapes - geometry

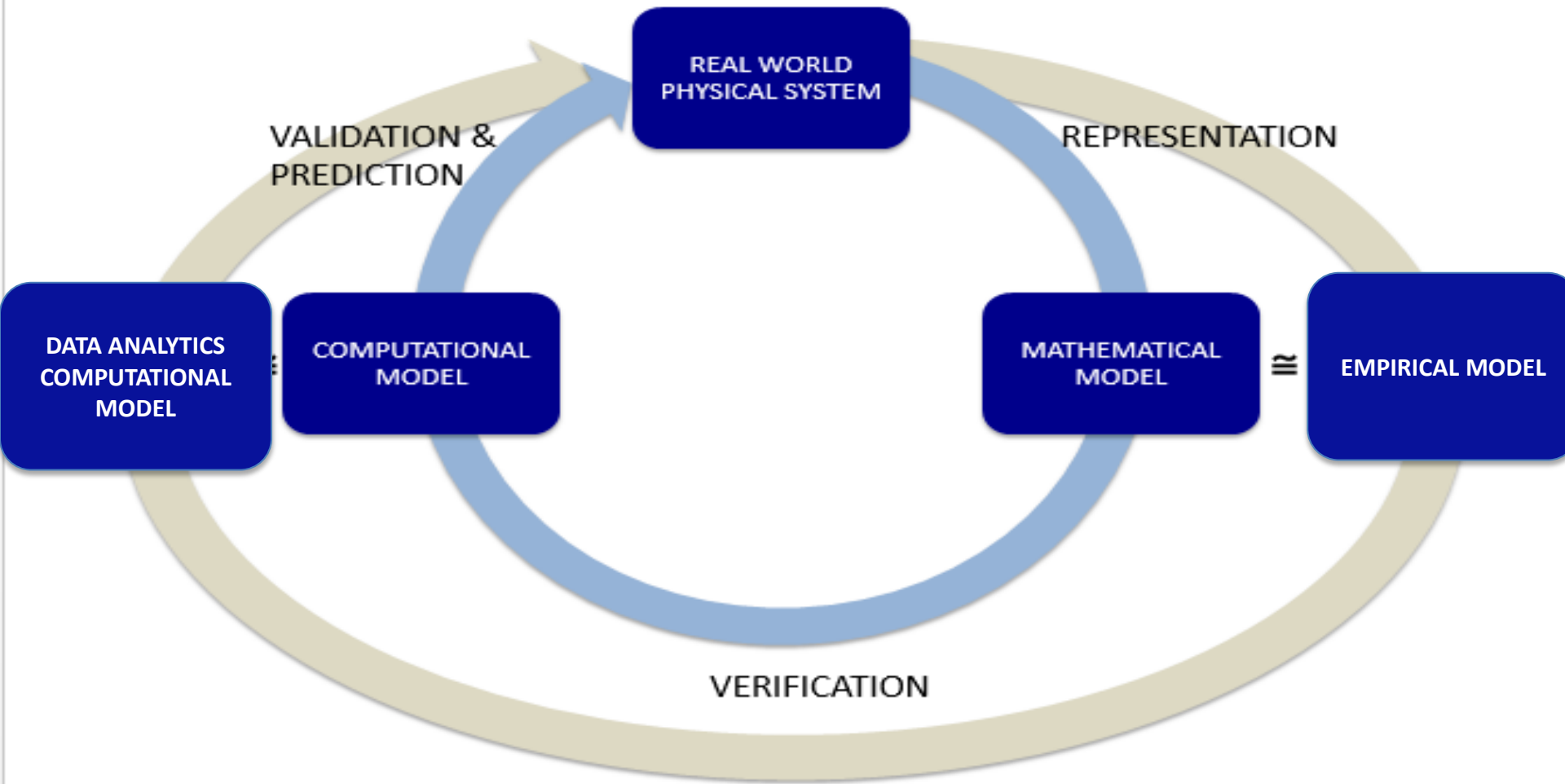


We also need a good Manufacturing Process Classifications

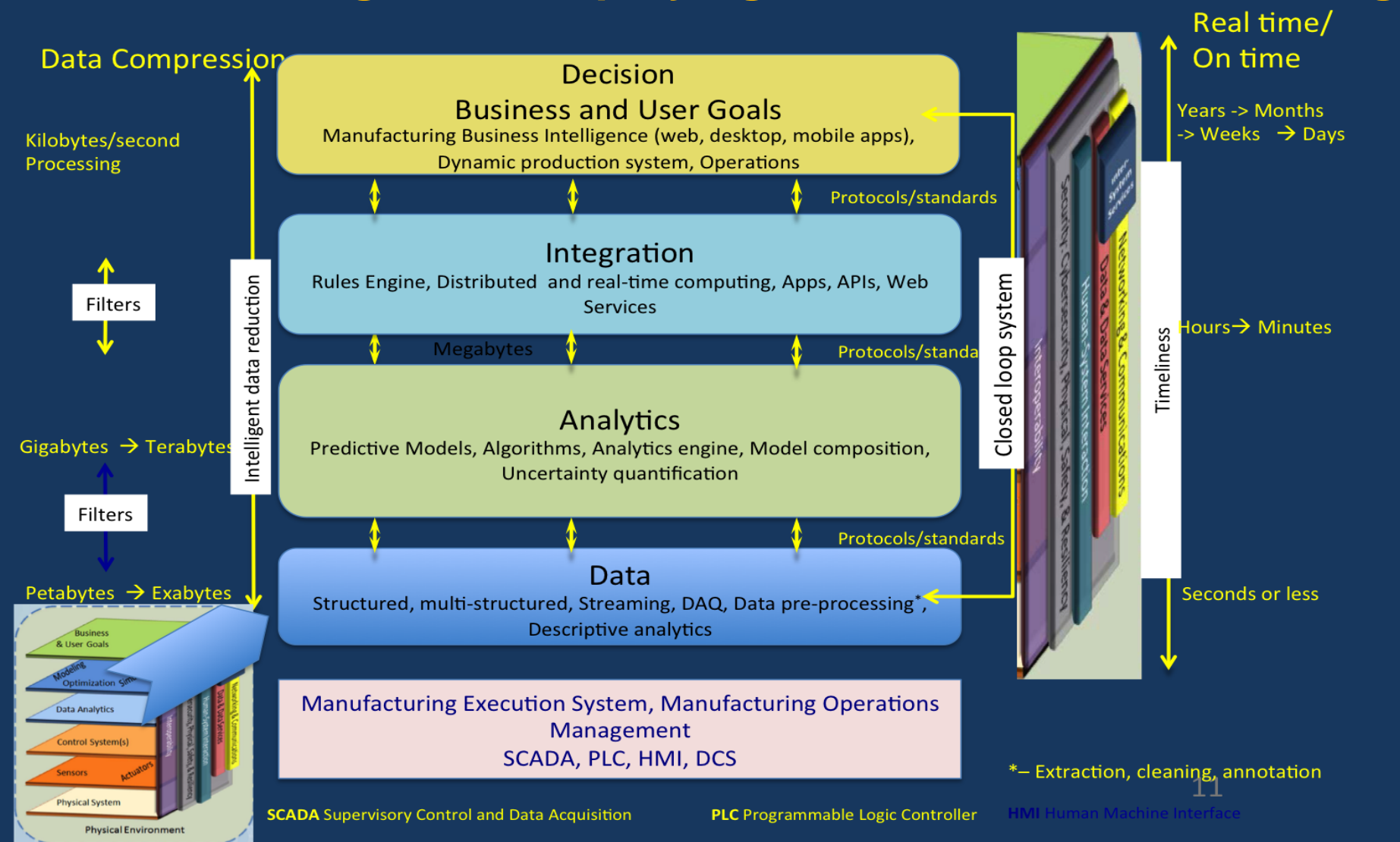
- Clustering of similar processes
- Easier grouping for purposes of analysis
- Sustainability characterization through understanding complex relationships



V&V UQ of Models



Smart Technologies for deploying sustainable manufacturing



- Smart interconnected devices and technologies:
 - IoT, IIoT – Standards and protocols
 - big data analytics, smart sensors, mobile devices
 - cloud infrastructure, cyber security